

LIQUID COATINGS AND DISPERSIONS DIVISION

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PRINCIPALES LÍNEAS DE PRODUCTOS

GEL-COATS COLORANTES EN PASTA AGENTES DESMOLDEANTES

FILM FORMING AGENT REFERENCES: FT-1 (Glossy) & FT-2 (Matt)

DESCRIPTION

The FT-1 (glossy aspect) & FT-2 (matt aspect) are a film forming agent that serves both as a Sealer and Release Agent in Liquid Form.

The FT-1 & FT-2 can be applied when the relative humidity is high and the ambient temperature is low. They may be sprayed over plaster, clay, wood, varnish and shellac, which may contain moister.

They contain no waxes or silicones.

USE

They can be applied by spraying, preferred, or brush application.

When spraying, use 1.5 – 2 atm., apply fog coat, allow it to cure 10 – 15 minutes and then apply a fill coat a bit heavier. Apply a flow coat to assure an adequate coverage.

Allow it to cure thoroughly, reapply a final flow coat to assure an even, continuous film, 3 – 4 mils thick. Allow to cure thoroughly prior to laminating or casting. Once solvent odor has disappeared, mold is ready for laminating or casting of part.

If brushing becomes necessary, use soft bristle brush. Brush as in varnish, shellac or lacquer. Use a well filed brush with light, fast strokes and work from dry to wet areas. A fairly heavy first coat is suggested for proper coating, followed by lighter applications to fill in pinholes or build up thin spots.

To remove coating: If film is of proper thickness, it can be blown off with air nozzle. If not, remove it with Acetone. Also clean spray gun with Acetone.



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