

EN

Technical Data Sheet

Elan-tech®

EC 152/W 341

100:30

Epoxy resin for lamination of composites

ELANTAS Europe:

Collecchio (PR) 43044 - Italy
Strada Antolini n° 1 loc. Lemignano
Tel +39 0521 304777 Fax +39 0521 804410

Hamburg 20539 - Germany
Grossmannstr. 105
Tel +49 40 78946 0 Fax +49 40 78946 349

info.elantas.europe@altana.com
www.elantas.com/europe



Product description

- 2K unfilled epoxy system
- Low reactivity hardener
- Good fibers wettability
- High modulus

Areas of application

High performance composite parts. Available for large and medium thickness structure, such as sailing boats, shipyard structures.

Processing methods

Wet lay-up of glass, aramid or carbon fiber fabrics & multiaxials. Room temperature curing. Post-curing needed to achieve the proper thermal resistance.

Curing/Post-curing

Post-curing is always advisable for Room Temperature curing system in order to stabilize the component and/or to reach the best properties. It is necessary when the component works at high temperature. Recommended post curing ramp-up: 10°C/hour. Cool it down slowly. The rate of heating and the indicated post-curing time are referred to laboratory specimen size. Users should evaluate the best conditions of curing or post-curing depending on the component size and shape. For big size components it is advisable to decrease the thermal gradient and increase the post-curing time.

Storage and stability

Unfilled epoxy resin and its amine based hardener can be stored for two years in the original sealed containers in a cool, dry place. The hardener is moisture sensitive therefore it is good practice to close the container immediately after each use.

Handling precautions

Refer to the safety data sheet and comply with regulations relating to industrial health and waste disposal.

Sales specifications

EC 152

Properties	Conditions	Test Method	Value	M/U
Viscosity	25 °C	IO-10-50 (ISO 3219)	1200 ÷ 1800	mPa·s

W 341

Properties	Conditions	Test Method	Value	M/U
Viscosity	25 °C	IO-10-50 (ISO 3219)	200 ÷ 300	mPa·s

Typical system properties

EC 152

Properties	Conditions	Test Method	Value	M/U
Colour		--	Pale Yellow	
Viscosity	25 °C	IO-10-50 (ISO 3219)	1200 ÷ 1800	mPa·s
Density	25 °C	IO-10-51 (ASTM D 1475)	1,13 ÷ 1,15	g/ml

W 341

Properties	Conditions	Test Method	Value	M/U
Colour		--	Pale Yellow	
Viscosity	25 °C	IO-10-50 (ISO 3219)	200 ÷ 300	mPa·s
Density	25 °C	IO-10-51 (ASTM D 1475)	0,93 ÷ 0,97	g/ml

EC 152/W 341

Properties	Conditions	Test Method	Value	M/U
Mix Ratio by weight		--	100 : 30	g
Mix Ratio by volume		--	100 : 37	ml
Initial mixture viscosity	25 °C	IO-10-50 (ISO 3219)	680 ÷ 1020	mPa·s
Exothermic peak	25 °C - 40 mm - 100 ml	IO-10-53 (*)	200 ÷ 230	°C
Pot life	25 °C - 40 mm - 100 ml	IO-10-53 (*)	20 ÷ 24	min
Gel time	25 °C - 1 mm	IO-10-88 (ASTM D 5895-03)	6 ÷ 8	hrs
Suggested curing cycles		(**)	24 h RT + 15 h 60 °C	

Typical cured system properties

Properties	Conditions	Test Method	Value	M/U
Specimens curing cycle		--	24 h RT + 15 h 60 °C	
Density (solid)	25 °C	IO-10-54 (ASTM D 792)	1,11 ÷ 1,17	g/ml
Hardness	25 °C	IO-10-58 (ASTM D 2240)	85 ÷ 88	Shore D/15
Glass Transition (Tg)	24 h RT + 15 h 60 °C	IO-10-69 (ASTM D 3418)	97 ÷ 103	°C
Maximum Tg	8 h 120 °C	IO-10-69 (ASTM D 3418)	112 ÷ 118	°C
Water absorption (24 h RT)		IO-10-70 (ASTM D 570)	0,10 ÷ 0,16	%
Water absorption (2 h 100 °C)		IO-10-70 (ASTM D 570)	0,78 ÷ 0,95	%
Heat deflection temperature (HDT)		ISO 75	73 ÷ 79	°C

Typical mechanical properties in cured condition

Properties	Conditions	Test Method	Value	M/U
Specimens curing cycle		--	24 h RT + 15 h 60 °C	
Flexural strength	25 °C	IO-10-66 (ASTM D 790)	110 ÷ 130	MN/m ²
Strain at maximum stress	25 °C	IO-10-66 (ASTM D 790)	4 ÷ 6	%
Strain at break	25 °C	IO-10-66 (ASTM D 790)	5 ÷ 7	%
Flexural elastic modulus	25 °C	IO-10-66 (ASTM D 790)	3200 ÷ 3800	MN/m ²
Tensile strength	25 °C	IO-10-63 (ASTM D 638)	52 ÷ 62	MN/m ²
Nominal strain at break	25 °C	IO-10-63 (ASTM D 638)	2 ÷ 3	%
Compressive strength	25 °C	IO-10-72 (ASTM D 695)	87 ÷ 107	MN/m ²

IO-00-00 = Elantas Europe internal test method. The correspondent international method is indicated whenever possible; nd = not determined; na = not applicable; RT = TA = laboratory room temperature (23±2°C); conversion units: 1 mPas = 1 cPs 1MN/m² = 10 kg/cm² = 1 MPa

(*) for larger quantities pot life is shorter and exothermic peak increases; (**) the brackets mean optionality; (***) the maximum operating temperature is given on the basis of laboratory information available being it function of the curing conditions used and of the type of coupled materials. For further possible information see post-curing paragraph.

Product of ELANTAS Europe. Our advice given verbally or in writing is based on the present state of our technical knowledge, but is intended as information given without obligation, also with respect to any protective rights held by third parties. It does not relieve your own responsibility to check the products for their suitability to the purposes and processes intended and in accordance with the technical sheets of the products. The application usage and processing of the product are beyond our control and will completely fall into the scope of responsibility of buyers and users. Should there nevertheless be a case of liability from our side, this will be limited to any damage equivalent to the value of the merchandise delivered by us. Naturally, we assume responsibility for the unobjectionable quality of our products, as defined in our general terms and condition. Product conformity is guaranteed by properties defined in sales specification. Typical properties do not constitute part of the agreed product property or sales specification. Deviation from typical properties does not constitute non-conformity of the product. Typical properties are provided for general information purpose and as a guideline for the choice of the product; they are subject to variation related to i.e. curing cycles, specimen preparation, batch to batch variability, etc. unless specifically agreed with customers.