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MULTIAXIAL TECHNOLOGY (NCF) unidirectional & stitched multiaxial fabrics in glass, carbon, aramid... and hybrids for the composite industry

internet: www.selcom-srl.com

Technical Data Sheet

PRODUCT NAME **UNIE600**Unidirectional fabric 0º in "E" glass

layers	fibre	plan	tex	areal weight	areal weight
				gr/m²	tolerance
Oº	PPG Roving 2002 or equivalent	Mu	1200	600	± 3 %
90º	PPG "E" glass 68 tex yarn	Mu	68	23	± 3 %
	TOTAL gr/m²	-	-	623	± 3 %

Characteristics for fabric

Characteristics for rapine	
lunghezza rotolo - standard roll length:	mtl 50 ± 1 mtl
larghezza rotolo - standard roll width:	mm 120 ± 5 mm
peso netto rotolo - net roll weight:	Kg 3,75 ± 3 %
tolleranza sulla grammatura – areal weight tolerance:	$\pm 3\% (\pm 19 \mathrm{gr/m^2})$
grammatura teorica – theoretical areal weight:	gr/m² 623
identificazione rotolo – roll identification:	UNIE600
tipo di legatura - knitting type:	plain weave

Characteristics for filament varn

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tipo fibra – type:	PPG Roving 2002				
binder content:	0.55 - 0.65 % (nominal)				
produttore – manufacturer:	PPG Industries				
densità volumetrica – volumetric density:	gr/cm³ 2.59 – 2.62				
diamentro filamento – filament diameter:	μm 12 - μm 17				
resistenza a trazione – tensile strength:	Mpa 1900 – 2400 (ASTM D-2343) *				
modulo a trazione – tensile modulus:	Gpa 69 – 76 (ASTM D-2343) *				
allungamento a rottura – elongation at break:	3.5 - 4 %				

^{*} Determined from resin impregnated rovings according to ASTM D-2343 Fregona lì 09/02/22

Quality Assurance Ing. Giovanni Fardin

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TYPE APPROVED PRODUCT – CERTIFICATE NO. K-4015

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M10-1-02.DOC Ed.01-Rev.00-12.05.10